# Unit 9

1. Define the master data used in plan to produce.
2. **What data is stored in a workcenter?**
3. What data is stored in a routing?
4. **Explain the integration between BOMs, workcenters and routings.**
5. **Explain production versions.**
6. Explain the three stages of product cost accounting.
7. What structure are used to create the standard cost estimate?
8. What is accounted for at period-end closing in cost object controlling?
9. Describe the process of updating the standard price.
10. **What are the standard cost and standard priced used for?**
11. **Describe the net requirements calculation.**
12. What is the lot size procedure?
13. **What does MRP create?**
14. **What procurement proposals can MRP create?**
15. **What parameter defines the scope of MRP planning?**
16. What are the values of the processing key?
17. What’s the difference between the stock/requirements list and the MRP list?
18. What happens when you convert a planned order to a production order?
19. Describe make-to-stock and make-to-production.
20. What are the steps in the manufacturing process?
21. What has to happen with a production order before you can begin production?
22. **What are the effects of goods issue?**
23. **What are the effects of confirmation?**
24. **What are the effects of good receipt?**
25. **What structures are used to perform analysis in CO-PA?**
26. What is a characteristic?
27. What is a value?
28. **What’s the difference between costing-based profitability analysis and account-based profitability analysis in CO-PA?**
29. What happens to the variance on an order after goods receipt?